HM-800 Bulk Density Sensor



wiper spacer installation instructions

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Required parts and tools:

- Wiper spacer adapter block
- Two #8 x 32 ¾" Flat Socket Head Screws
- 3/32" Allen wrench
- Loctite 271 Red Thread locker
- Butane torch

Clean wiper blade holes

- Close the safety air cutoff valve on the GrainGage
- 2. Pull the BDS wiper blade all the way out
- 3. Remove the spring from the wiper blade
- 4. Clean out the two screw holes on the back of the wiper blade mounting block.
- 5. Blow out the holes with compressed air.



Remove screws

1. Direct a small flame from a butane torch into each screw hole for 20-30 seconds each to soften the Loctite on the screws.

Caution: Parts will be hot after using torch.

Note: Clean all dust and dirt out of the screw head holes before inserting the Allen wrench. Failure to do this may cause the screw head to strip.

- Carefully remove the two wiper screws, taking care not to twist the actuator rods. Be careful not to strip the screw heads.
- 3. Discard the old screws.

Install Adapter Block

1. Place the adapter block over the rectangular block as shown.



- 2. Insert the two #8x32 3/4" Flat Socket Head Screws through the wiper blade.
- 3. Place a small drop of Loctite 271 on the threads of each screw.
- 4. Push the wiper all the way closed.
- 5. Insert the screws from the wiper blade through the adapter block and start them into the mounting block.
- 6. Use a 3/32" Allen wrench to install the wiper blade/adapter assembly on the mounting block on the end of the actuator.

Caution: Do not over-tighten! Be careful not to twist the actuator rods or mounting block on the end of the rods.

- 7. Reinstall the spring.
- 8. Verify that the wiper blade and spring are parallel with the top edge of the cup.

